



Shops & Services

Rapid service response.
Expert repairs.
Peak performance solutions.

“Service First” is more than just a motto at Bearing Headquarters, it’s the driving force behind all our work.

Our team works tirelessly to tailor solutions that meet the unique demands of each customer. We pride ourselves on being able to deliver services that are not easily found elsewhere.

Repairs, refurb and rebuilds

Repairs, refurb and rebuilds for gear-boxes, bearings, drives, cylinders, pumps, and more. No matter the brand, the size, or equipment condition. Restored to as-new condition at a cost-effective price.

- Gearbox, reducer, and cylinder failure analysis and as-new repair
- Spray metalizing and hard surfacing
- Factory authorized and Timken bearing certified repair shops

Machining

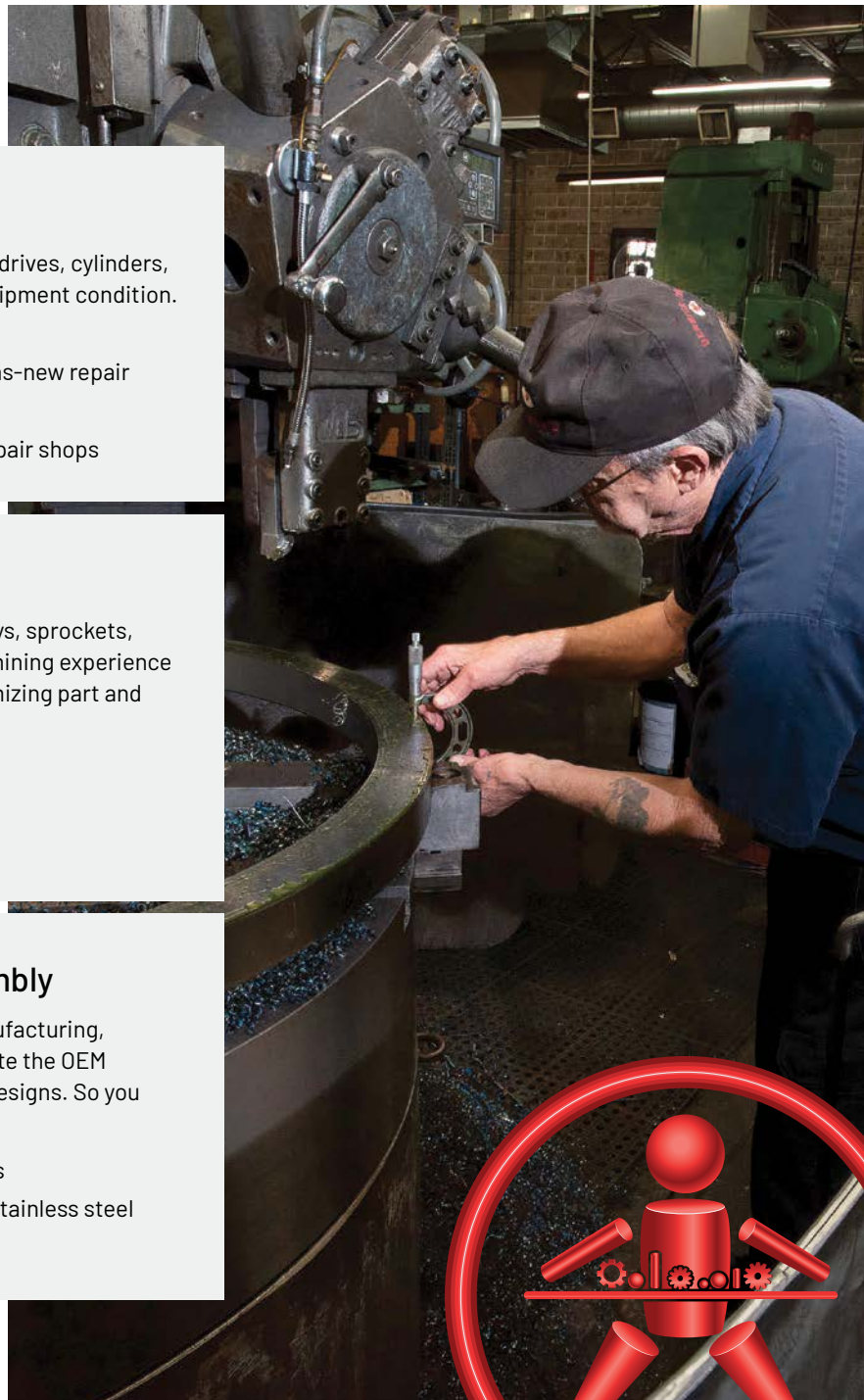
Fast, high-precision, machining of gears, splines, pulleys, sprockets, keyways and more. From experts with unmatched machining experience and capabilities. So you can save money through maximizing part and system longevity.

- Grooving and graphite plugging
- Keyways and broaching
- Gear cutting specialists

Manufacturing, fabrication, and assembly

In-house, fast-turnaround bearing, shaft and gear manufacturing, fabrication, and assembly. With the flexibility to replicate the OEM quality, or develop unique, high-performance custom designs. So you get best-in-class products at an affordable cost.

- Conveyers and hoppers; gears, trunnions and shafts
- Materials including steel, cast iron, aluminum, and stainless steel
- Manufacturing, fabrication, assembly, and welding



Fluid power

Repairs and rebuilds of hydraulic cylinders, hose assemblies, and pumps. Using components from the leading names in fluid power, motion control and pneumatic services. So you can rely on your machinery to finish the job.

- Major brands and specialty names
- Mobile pump and cylinder repairs
- Hydraulic cylinder chrome plating

Custom solutions

Your one-stop source for innovative custom-designed bearings, gears and reducers that meet specialized requirements. Designed to maximize equipment uptime and component life. When off-the-shelf options just won't cut it.

- Retrofit and reverse-engineer specialists
- "Obsolete" parts OEMs no longer make
- Part and component prototyping

Emergency 24/7 Response

Rapid, 24/7 emergency response for your gearboxes, drives, reducers, pumps, bearings, cylinders, and more. Repairs, rebuilds and replacements from factory-trained and accredited technicians and engineers with tons of experience. So you maintain production continuity.

- Gearbox, drive, reducer, pump, shaft, cylinder, and motor failure diagnosis
- Large inventory of critical parts for immediate replacement
- On-site repair and OEM coordination available

Other services that make your work easier

SUPPORT & TRAINING

Our reps love to share their expertise and solve problems. Where very specialized training is needed, we involve relevant OEMs or other specialists.

KITTING & ASSEMBLIES

We can kit items as specified to complete a job, do a segment of a job, complete a portion of a shipment to your customer or supply as a repair kit.

BAR CODING

We bar code in your preferred format using the latest equipment, and label to your specifications. This includes packing slips, invoices, individual items and containers.

FAILURE ANALYSIS

If your machinery is not running properly and you don't know why, our engineers can pinpoint the cause.

PICK UP/DROP OFF

We can coordinate transport logistics for you and even arrange pick up and drop off of equipment and parts.

BEARING INTERCHANGE GUIDE

The quickest and simplest way to find valid interchanges for any bearing.

VMI

We can help with some (or maybe all) of your inventory and storeroom management.

Bearing Headquarters machine shops

GEAR HEADQUARTERS

3012 South 24th St.
Kansas City, KS, 66106
913-831-1700

GEARS & SPROCKETS HEADQUARTERS

2625 Parkes Dr.
Broadview, IL, 60155
708-344-6188

BRONZE HEADQUARTERS CO.

10220-30 Berea Rd.
Cleveland, OH, 44102
216-651-3811

HEADCO MACHINE WORKS

2666 Kindustry Park Rd.
Keokuk, IA, 52632
319-524-1804

HIGHLAND HYDRAULICS

9905 Express Drive
Highland, IN, 46322
219-922-7100

Servicing branches

We have more than 25 branch locations throughout the Midwest. Find us near you: bearingheadquarters.com/locations

bearingheadquarters.com